SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Erkodur

CAS No.: --
EG No.: --
INDEX No.: --
REACH No.: --

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Plastic articles
Uses advised against: Other

1.3. Details of the supplier of the safety data sheet

Manufacturer
ERKODENT Erich Kopp GmbH
Siemensstrasse 3
D 72285 Pfalzgrafenweiler (Germany)

Supplier (manufacturer/importer/only representative/downstream user/distributor)
Prismatik Dentalcraft, Inc.
2212 Dupont Drive
USA 92612 Irvine California

Information contact
Prismatik Dentalcraft, Inc.
A wholly owned subsidiary of Glidewell Laboratories
Information telephone: (888) 303-3975
Information telefax: --

E-mail (competent person): Stephenie.Goddard@glidewelldental.com
Website: www.glidewelldirect.com

1.4. Emergency telephone number

Prismatik Dentalcraft, Inc.
Telephone: (888) 303-3975
Only available during office hours.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008: - No dangerous material! (!)

2.2. Label elements

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Hazard pictograms: -
SECTION 3: Composition / information on ingredients

3.1. Substances
Polymer

3.2. Mixtures
PET-G

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Substance (Polyethyleneterephthalat)</th>
<th>EC-no.:</th>
<th>CAS-No.:</th>
<th>INDEX no.:</th>
<th>REACH-no.:</th>
<th>Concentration: 95 - 100%</th>
</tr>
</thead>
</table>

(Full text of H- and EUH-phrases: see section 16.)

SECTION 4: First aid measures

4.1. Description of first aid measures
General information: No special measures are necessary.
Following inhalation: Do not breathe dust. Dust should be exhausted directly at the point of origin. Inhalation of dust may cause irritation of the respiratory system.
Following skin contact: No special measures are necessary. After contact with molten product, cool skin area rapidly with cold water. Immerse in cold water for a prolonged period. Burns caused by molten material must be treated clinically. Irritating to skin. Slightly irritant.

After eye contact: Rinse immediately carefully and thoroughly with eye-bath or water. In case of troubles or persistent symptoms, consult an ophthalmologist. Irritating to eyes. Dust protection goggles.

After ingestion: No special measures are necessary.

4.2. Most important symptoms and effects, both acute and delayed
No information available.

4.3. Indication of any immediate medical attention and special treatment needed
No information available.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Unsuitable extinguishing media:  High power water jet.

5.2. Special hazards arising from the substance or mixture
In case of fire may be liberated: Carbon dioxide (CO2). Carbon monoxide. Sulphur dioxide (SO2). Formaldehyde.

5.3. Advice for firefighters
General information
Use water spray jet to protect personnel and to cool endangered containers.

Special protective equipment for firefighters:
In case of fire: Wear self-contained breathing apparatus. Protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
No special measures are necessary.

6.2. Environmental precautions
Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up
Take up mechanically, placing in appropriate containers for disposal.

6.4. Reference to other sections
Treat the recovered material as prescribed in the section on waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling
Advices on safe handling
Avoid generation of dust. Dust must be exhausted directly at the point of origin.

Precautions against fire and explosion
Keep away from sources of ignition - No smoking. Keep away from heat.

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels
Keep container tightly closed and dry.

Hints on joint storage
Conditions to avoid: UV-radiation/sunlight.

Storage class: 11

7.3. Specific end use(s)
Observe instructions for use.
SECTION 8: Exposure controls/personal protection

8.1. Control parameters

**Occupational exposure limit value**

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.:</th>
<th>Source</th>
<th>Occupational exposure limit value:[ppm]</th>
<th>Occupational exposure limit value:[mg/m³]</th>
<th>Limitation of exposure peaks:</th>
<th>Remark:</th>
</tr>
</thead>
</table>

**Substance with a common (EC) occupational exposure limit value**

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.:</th>
<th>Source</th>
<th>Occupational exposure limit value:[ppm]</th>
<th>Occupational exposure limit value:[mg/m³]</th>
<th>Limitation of exposure peaks:</th>
<th>Remark:</th>
</tr>
</thead>
</table>

**DNEL/PNEC-values**

**DNEL value**

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.:</th>
<th>DNEL/DMEL</th>
</tr>
</thead>
</table>

**PNEC Value**

<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS-No.:</th>
<th>PNEC</th>
</tr>
</thead>
</table>

**Remark:** none

8.2. Exposure controls

**Occupational exposure controls**

none

**General protection and hygiene measures**

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Take off immediately all contaminated clothing.

**Personal protection equipment**

Minimum standard for preventive measures while handling with working materials are specified in the TRGS 500. Dust protection goggles.

**Respiratory protection**

With correct and proper use, and under normal conditions, breathing protection is not required. Technical ventilation of workplace.

**Hand protection**

See chapter 7. No additional measures necessary.

**Eye/face protection**

Dust protection goggles.

**Body protection**

Body protection: not required.

**Environmental exposure controls**

refer to chapter 7. No further action is necessary.

**Consumer exposure controls**

refer to chapter 7. No further action is necessary.

**Exposure Scenario**

none

SECTION 9: Physical and chemical properties
9.1. Information on basic physical and chemical properties

Appearance:
Physical state: solid
Colour: various
Odour: characteristically
Odour threshold: No data available

Safety relevant basis data

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Unit</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Melting point/freezing point:</td>
<td>Vicat</td>
<td>80 °C</td>
<td>not determined</td>
</tr>
<tr>
<td>Initial boiling point and boiling range:</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt;250 °C</td>
<td></td>
<td>not applicable</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosive properties:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Lower flammability or explosive limits:</td>
<td></td>
<td></td>
<td>not applicable</td>
</tr>
<tr>
<td>Upper flammability or explosive limits:</td>
<td></td>
<td></td>
<td>not applicable</td>
</tr>
<tr>
<td>Vapour pressure:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vapour density:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Relative density:</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Density:</td>
<td>1.27 g/cm³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solubility (ie s):</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water solubility:</td>
<td>practically insoluble</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fat solubility:</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water:</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Auto-ignition temperature:</td>
<td>400 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>&gt; 280 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viscosity:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oxidising properties:</td>
<td>not determined</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solvent content:</td>
<td>not applicable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

9.2. Other information
Observe technical data sheet.

SECTION 10: Stability and reactivity

10.1. Reactivity
No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability
Reacts with: Solvents/Thinner Etchant and acids

10.3. Possibility of hazardous reactions
No data available

10.4. Conditions to avoid
UV-radiation/sunlight.
10.5. Incompatible materials
Acid Base Oxidizing agent

10.6. Hazardous decomposition products
Hydrocarbons. Carbon dioxide (CO2) Carbon monoxide. aldehydes

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Medical device product
Cytotoxtest: no abnormality detected

<table>
<thead>
<tr>
<th>M-factor:</th>
<th>Acute toxicity (dermal):</th>
</tr>
</thead>
<tbody>
<tr>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Acute toxicity (oral):</th>
<th>Acute toxicity (inhalative):</th>
</tr>
</thead>
<tbody>
<tr>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

Acute toxicity

<table>
<thead>
<tr>
<th>Substance:</th>
<th>CAS-No.:</th>
<th>Toxicological information</th>
</tr>
</thead>
</table>

Skin corrosion/irritation
In the case of the formation of dust.

Serious eye damage/irritation
Irritating to eyes. In the case of the formation of dust.

Respiratory or skin sensitisation
Toxicological data are not available.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Carcinogenicity
No indications of human carcinogenicity exist.
Germ cell mutagenicity
No indications of human germ cell mutagenicity exist.
Reproductive toxicity
Toxicological data are not available.

STOT-single exposure
No information available.

STOT-repeated exposure
No information available.

Aspiration hazard
Inhalation of dust may cause irritation of the respiratory system.

SECTION 12: Ecological information

12.1. Toxicity
none

Ecotoxicity

<table>
<thead>
<tr>
<th>Substance:</th>
<th>CAS-No.:</th>
<th>Ecotoxicity</th>
</tr>
</thead>
</table>

12.2. Persistence and degradability
No information available.

12.3. Bioaccumulative potential
No information available.

12.4. Mobility in soil
No information available.

12.5. Results of PBT and vPvB assessment
not applicable

12.6. Other adverse effects
No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Appropriate disposal/Product:
Can be incinerated together with household waste in compliance with applicable technical regulations following consultation with approved waste disposal management companies and authorities in charge.

Appropriate disposal / Package:
Dispose of waste according to applicable legislation.

List of proposed waste codes/waste designations in accordance with EWC
Consult the appropriate local waste disposal expert about waste disposal.
Waste code product:  --
Waste code packaging:  --

SECTION 14: Transport information

14.1. UN number
UN No.:  --

14.2. UN proper shipping name
ADR / RID
--

IMDG / ICAO-TI / IATA-DGR
--

14.3. Transport hazard class(es)
Hazard label(s):  --
Classification Code:  --

14.4. Packing group
Packing Group:  --

14.5. Environmental hazards
Labelling environmentally hazardous substances
ADR/RID / IMDG-Code / ICAO-TI / IATA-DGR:  yes /  no
Marine Pollutant:  yes /  no
14.6. Special precautions for user

Land transport (ADR/RID)

Transport category: --
Tunnel restriction code: --

Special provisions: --
Limited quantity (LQ): --

Sea transport (IMDG)

EmS-No: --
Special provisions: --
Limited quantity (LQ): --

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Remark: No dangerous good in sense of these transport regulations.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Regulation (EC) No 166/2006 concerning the establishment of a European Pollutant Release and Transfer Register:
No information available.

Regulation (EC) No 1005/2009 on substance that deplete the ozone layer:
No information available.

Regulation (EC) No 648/2004 on detergents:
No information available.

Regulation (EC) No 850/2004 on persistent organic pollutants:
No information available.

Regulation (EU) No 649/2012 concerning the export and import of dangerous chemicals:
No information available.

Restrictions according to Title VIII of Regulation (EC) No 1907/2006:
No information available.

National regulations

Observe in addition any national regulations!

Restrictions of occupation
none

Other regulations, restrictions and prohibition regulations
none

15.2. Chemical Safety Assessment

A chemical safety assessment has been carried out for this substance: --
For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Relevant H- and EUH-phrases (Number and full text)
Hazard statements
Training advice
none

Recommended restrictions of use
none

Further information
The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

Documentation of changes
none

Key literature references and sources for data
none

Abbreviations and acronyms
AC: Artikelkategorie (Article Category)
ACGIH: Rat für Arbeitsschutz und Gefahrstoffe, Amerika (American Conference of Government Industrial Hygienists)
ADN: Europäisches Übereinkommen über die internationale Beförderung gefährlicher Güter auf Binnengewässern (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
ADR: Europäisches Übereinkommen über die internationale Beförderung gefährlicher Güter auf der Straße (Accord européen relatif transport des marchandises dangereuses par route)
AGW: Arbeitsplatzgrenzwert
AOX: Adsorbierbare organisch gebundene Halogene (Adsorbable Organic halogen compounds)
Bw: Körpergewicht (Body weight)
CMR: Stoffe klassifiziert als Krebserzeugend, Mutagen oder Reproduktionstoxisch (Carcinogenic, Mutagenic, toxic for Reproduction)
CSR: Stoffsicherheitsbericht (Chemical Safety Report)
DIN: Deutsches Institut für Normung / Deutsche Industrienorm
DNEL: Grenzwert, unterhalb dessen der Stoff keine Wirkung ausübt (Derived No Effect Level)
DPD: Zubereitungsrichtlinie / Richtlinie 1999-45-EC (Dangerous Preparations Directive)
DSD: Stoffrichtlinie / Richtlinie 67-548-EC (Dangerous Substances Directive)
DU: Nachgeschalteter Anwender (Downstream User)
EC50: Wirksame Konzentration 50% (Effective Concentration 50%)
EN: Europäische Norm
EWC/EWL: Europäischer Abfallartenkatalog (European Waste Catalogue)
IATA: Verband für den internationalen Lufttransport (International Air Transport Association)
IBC: Großpackmittel (Intermediate Bulk Container)
ICAO: Internationale Zivilluftfahrt-Organisation (International Civil Aviation Organization)
IMDG Code: Gefahrgutvorschriften für den internationalen Seetransport (International Maritime Dangerous Goods Code)
IMO: Internationale Seeschiffsverordnungen (International Maritime Organization)
ISO: Internationale Normungsorganisation (International Standards Organisation)
LC50: Lethale (Tödliche) Konzentration 50%
LD50: Lethale (Tödliche) Dosis 50%
LEV: Lokale Absaugung (Local exhaust ventilation)
OEL: Arbeitsplatzgrenzwert (Occupational Exposure Limit)
PBT: persistent, bioakkumulierbar, giftig (persistent, bioaccumulative, toxic)
PNEC: Abgeschätzte Nicht-Effekt-Konzentration (Predicted No Effect Concentration)
PPE/PSA: Persönliche Schutzausrüstung (Personal Protective Equipment)
REACH: Registrierung, Bewertung und Zulassung von Chemikalien (Registration, Evaluation and Authorization of Chemicals)
RID: Gefahrgutvorschriften für den Transport mit der Eisenbahn (Règlement International concernant le transport de marchandises dangereuses par chemin de fer)
STEL: Grenzwert für Kurzzeitexposition (Short-term Exposure Limit)
SVHC: Stoff sehr hoher Besorgnis (Substance of Very High Concern)
TLV: Arbeitsplatzgrenzwert (Threshold Limit Value)
VOC: Flüchtige organische Kohlenwasserstoffe (Volatile Organic Compounds)
vPvB: sehr persistent, sehr bioakkumulierbar (very persistent, very bioaccumulative)